

ABSTRACT

PT. Miwon Indonesia. was company's that focused in food stuff industry. In this time the emulation of world industrial progressively tighten, therefore the using of science and technology is very important. The company have to yielding the quality product, competing sell price, and responsive to consumer. To realize that, the company's have to using the resource of company, they are human resource, machine, capital, material, and technology. The company have to brilliant in seeing situation and taking decision.

The modification of business process was one of important component in the company in other that company having the ability to compete. Because in the business process there are any object how to use company's resource to support and reach company target.

There are any steps that can be done to create proposal of business process improvement is understanding for business process existing and measuring the cycle time and efficiency. From this data can be analyzed with considering human resource aspect, facility and technology, information, and company's wisdom. The proposal of business process improvement is compiled pursuant to activity analyze and streamlining so yielding efficiency value better than existing.

Bellow are the comparison data of the existing business process with the proposal of business process :

No	Nama Bagian	Waktu eksisting			Waktu Usulan		
		RVA(menit)	BVA(menit)	NVA(menit)	RVA(menit)	BVA(menit)	NVA(menit)
1	Pembuatan NL dan DGA	8002	55	10	7992	32	0
2	Refenery	280	35	5	275	17	0
3	Kristalisasi	3100	40	5	3100	28	0
4	Pengemasan bungkus pabrik	405	0	35	375	0	0
5	Pengemasan bungkus besar	480	30	35	465	15	0
6	Pengemasan bungkus sedang	480	30	35	465	15	0
7	Pengemasan bungkus kecil	570	15	35	480	10	0
		13317	205	160	13152	117	0

STTTTELKOM