

ABSTRACT

Pharmacy depot of XYZ Hospital is a depot that served to make the management of pharmaceutical supplies, such as medicines, medical devices that single uses (disposable) . Pharmacy depot of XYZ Hospital in spearheading the accuracy of goods contained in the warehouse periodikally did take stock of the end of each month, with a long activity for 12 hours. SKU number is calculated every stock take activity of as many as 1799 SKUs, consisting of 1444 SKU categories of medicines and medical devices that single use (disposable) category are 355 SKU. Losses during the stock take reaches RP 28,526,623 in June and the operational cost of the stock take activity as much as Rp 4,419,513. These costs are relatively large, so the pharmaceutical warehouse of XYZ Hospital requires policy of stock take to reduce the cost of stock take.

ABC cycle counting method is used to determine the number of SKUs that will be calculated every day on stock activity take based on the value of every product. Then, the results are used as a basis for scheduling activities take stock. Furthermore, analysis of business processes using business process improvement to simplify aktivitas stock take, so that from this analysis generates output cycle time shorter.

Implementation of policy proposals stock take can reduce the cost of stock take amounted to 35.54% or Rp 1.570.517. In addition, freeze activity can be eliminated so that the pharmacy depot didn't get the loss of the stock take activity. SKU number is calculated on the take stock activity decreased to 11 SKUs per day of the total as many as 1799 SKU.

Keywords: stock take, inventory record accuracy, shrinkage, cycle counting, business process improvement.