TERMINOLOGY

Job Shop Scheduling : set the sequences of job and operation which

will be processed and manage the schedule.

Engine : is turbine engine which is repaired in PT

XYZ. The type of engine in this research is CT7. The Engine consists of several modules.

Module : a group of parts that build the engine. So the

engine consists of several modules and

modules consists of several parts

Machines and Workcenters : is the place to give value added to the repair

part by the repair treatment or process.

Processing Time : the time that is used to process the part, in this

research the process is repair.

Chromosome : the alternative or possibility of solution.

Population : a group of chromosomes which are generated

randomly through permutation encoding.

Fitness : parameter which is used to solve the problem.

Fitness is the objective function in genetic

algorithm

Mutation : is a changes in character which occured in

chromosomes. It is occured depends on the

probability of mutation

Crossover : is the process to generate the good individual

to get the higher fitness.

Maximum Generation : is the last generation that is used to terminate

the iteration.