

DAFTAR GAMBAR

Gambar II. 1 Lima Tahapan pada DMAIC	15
Gambar II. 2 Lambang-lambang pada OPC.....	23
Gambar III. 1 Model Konseptual	30
Gambar III. 2 Kerangka Pemecahan Masalah.....	32
Gambar IV. 1 PProduk Reinforcement Panel Rocker Outer	39
Gambar IV. 2 Proses Bisnis Reinforcement Panel Rocker Outer	40
Gambar IV. 3 Hasil Drawing 1 produk Reinforcement Panel Rocker Outer	45
Gambar IV. 4 Hasil Drawing 2 produk Reinforcement Panel Rocker Outer	46
Gambar IV. 5 Hasil Trimming Piercing produk Reinforcement Panel Rocker Outer	47
Gambar IV. 6 Hasil Campiercing produk Reinforcement Panel Rocker Outer....	47
Gambar IV. 7 Hasil Welding produk Reinforcement Panel Rocker Outer.....	48
Gambar IV. 8 Diagram Stabilitas Proses Reinforcement Panel Rocker Outer	51
Gambar IV. 9 Grafik Nilai DPO Reinforcement Panel Rocker Outer.....	53
Gambar IV. 10 Grafik Nilai DPMO produk Reinforcement Panel Rocker Outer	56
Gambar IV. 11 Grafik Level Sigma Produk Reinforcement Panel Rocker Outer	56