ABSTRACT

PT. Dirgantara Indonesia is an Indonesia aircraft manufacturing company. One

of its business units is Aerostructure. Aerostructure has a Metal Forming Shop

which has one unit Rubber Press ABB (ASEAN BROWN BOVERI) machine used

to press form metal sheets.

A Rubber Press ABB machine is optimal if it satisfies 1 major requirement which

is have a minimum waste space in each cycle. In the actual situation, this machine

wastes an average of 40% of its capacity especially in its tray A. This is the main

motive behind this research that is to increase the utilization of tray A by

minimizing its waste space by finding the combination of CN-235 parts placed on

the Rubber Press ABB using Genetic Algorithm. Genetic Algorithm is an

optimization algorithm that is suitable for combinatorial and a big problem space.

This research has shown that the parts scheduled for three days can be optimized

using the genetic algorithm resulting in a total usage of 30 trays (24 trays for

material type T0 and 6 trays for material type T3) with an average waste space of

23,23%. In addition, this research also draws the part placement to guide the

operator in placing the parts in the tray.

Key words: Rubber Press ABB, Optimal space, Genetic Algorithm

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