

ABSTRACT

Batik Pesisir is one company in Wiradesa, Pekalongan that produce hand-drawn batik and stamp batik made from cotton and silk. Batik production's flow in Batik Pesisir begins with the procurement of raw materials. Raw materials used include cotton fabric, silk fabric, paraffin wax, Canting and stamp canting. The process of procurement of raw materials are the responsibility of the production manager and production administration. Production manager and production administration are responsible for procuring raw materials start from checking the availability of raw materials to the raw materials enter the warehouse. In the process of procurement of raw materials there are some problems that occurred. The problems is buildup of the fabrics defect. In addition, there is a lack of clarity on the process flow of raw material procurement process which causes the cycle time becomes longer. The Continuous improvement is needed to improve the existing conditions become more effective, efficient and adaptive.

Continuous improvement begins with existing business process mapping. Existing business processes identified issues that cause the cycle time to be long. Tools for streamlining business processes are used in order to simplify the process so, the cycle time becomes shorter. Repair process is done using methods of business process improvement.

The results of this study are SOP procurement of raw based on requirements ISO 9001:2008 clause 7.4 Purchase.

Keywords: Streamlining, SOP, Process Time, Batik, Business Process Improvement.