

## DAFTAR TABEL

Tabel I.1 Enam <i>Line</i> Dengan Tipe <i>Spark Plug</i> .....	3
Tabel II.1 Perbandingan Dengan Penelitian Sebelumnya.....	8
Tabel II.2 <i>Typical Severity Evaluation Criteria</i> .....	17
Tabel II.3 <i>Typical Occurance Evaluation Criteria</i> .....	18
Tabel II.4 <i>Typical Detection Evaluation Criteria</i> .....	19
Tabel II.5 Pengelompokkan <i>The Six Big Losses</i> .....	21
Tabel II.6 Metode Dan <i>Output</i> .....	33
Tabel IV.1 <i>Typical Severity Evaluation Criteria</i> .....	47
Tabel IV.2 <i>Typical Occurrence Evaluation Criteria</i> .....	48
Tabel IV.3 <i>Typical Detection Evaluation Criteria</i> .....	48
Tabel IV.4 Frekuensi Kerusakan Sistem Mesin Caulking <i>Line 6</i> .....	51
Tabel IV.5 Penentuan Distribusi TBF .....	53
Tabel IV.6 Penentuan Distribusi TTR .....	54
Tabel IV.7 Distribusi TBF Dan TTR .....	54
Tabel IV.8 <i>Plotting</i> Distribusi TBF .....	55
Tabel IV.9 <i>Plotting</i> Distribusi TTR .....	56
Tabel IV.10 Perhitungan <i>Analytical Approach Reliability</i> .....	58
Tabel IV.11 Perhitungan <i>Analytical Inherent Availability</i> .....	59
Tabel IV.12 Hasil Dari <i>Inherent Availability</i> .....	60
Tabel IV.13 Perhitungan <i>Operational Availability</i> .....	60
Tabel IV.14 Hasil Dari <i>Operational Availability</i> .....	61
Tabel IV.15 Perhitungan <i>Maintainability</i> .....	61
Tabel IV.16 Persentase Nilai <i>Availability</i> Mesin Tahun 2015.....	63
Tabel IV.17 Persentase Nilai <i>Perfomance Rate</i> Mesin Tahun 2015.....	63
Tabel IV.18 Persentase Nilai <i>Rate Of Quality</i> Mesin Tahun 2015 .....	63
Tabel IV.19 Nilai OEE Mesin Caulking <i>Line 6</i> Tahun 2015.....	65
Tabel IV.20 <i>Equipment Failure Losses</i> Mesin Tahun 2015 .....	66
Tabel IV.21 <i>Setup And Adjustment Losses</i> Mesin Tahun 2015 .....	67
Tabel IV.22 <i>Idle And Minor Stoppages Losses</i> Mesin Tahun 2015 .....	67
Tabel IV.23 <i>Reduce Speed Losses</i> Mesin Tahun 2015 .....	68

Tabel IV.24 <i>Defect Losses</i> Mesin Tahun 2015 .....	70
Tabel IV.25 <i>Reduce Yield</i> Mesin Tahun 2015 .....	70
Tabel IV.26 Persentase <i>Six Big Losses</i> Mesin Tahun 2015 .....	71
Tabel V.1 <i>Inherent Availability Key Performance Indicator</i> .....	77
Tabel V.2 <i>Operational Availability Key Performance Indicator</i> .....	77
Tabel V.3 KPI's Overview.....	78
Tabel V.4 <i>System Performance</i> Subsistem Kritis .....	78
Tabel V.5 Kriteria JIPM.....	79