

## LIST OF CONTENTS

APPROVOSAL SHEET .....	ii
INTELLECTUAL PROPERTY STATEMENT FORM .....	iii
ABSTRACT .....	v
<i>ABSTRAK</i> .....	vi
PREFACE .....	vii
LIST OF CONTENTS .....	viii
LIST OF FIGURES .....	xi
LIST OF TABLES .....	xv
LIST OF APPENDIXS .....	xvi
CHAPTER I INTRODUCTION.....	1
I.1 Background .....	1
I.2 Problem Formulation .....	6
I.3 Research Objectives .....	6
I.4 Research Boundaries .....	6
I.5 Research Benefit .....	7
I.6 Research Writing Systematics.....	7
CHAPTER II LITERATURE REVIEW.....	9
II.1 Automation Systems .....	9
II.2 Close Loop Control System.....	9
II.3 On-Off Control .....	10
II.4 Supervisory Controller and Data Acquisition (SCADA) .....	11
II.5 Human Machine Interface (HMI) .....	13
II.6 Programmable Logic Controller .....	14
II.7 Database.....	15
II.8 Internet of Things .....	16
II.9 Android .....	17
II.10 Message Queue Telemetry Transport (MQTT).....	18
CHAPTER III RESEARCH METHOD .....	20
III.1 Conceptual Model .....	20

III.2 Systematic Problem Solving .....	22
III.2.1 Field Study .....	22
III.2.2 Literature Study .....	22
III.2.3 Identification of Existing System Phase .....	22
III.2.4 Automation System Design Based on SCADA and Android Control.....	23
III.2.5 Simulation Phase.....	23
III.2.6 Analysis Phase .....	23
III.2.7 Conclusion and Suggestion Phase .....	24
<b>CHAPTER IV SYSTEM DESIGN AND DATA PROCESSING.....</b>	<b>25</b>
IV.1 Identification of Existing System .....	25
IV.1.1 Oxidation Process of Orthodox Black Tea .....	25
IV.1.2 Drying Process of Orthodox Black Tea.....	28
IV.2 Process Scenario Design .....	30
IV.3 Mini Plant Design .....	35
IV.4 Ladder Diagram Design in TIA Portal V12 .....	36
IV.5 HMI Design.....	38
IV.6 Database Design .....	42
IV.7 Android Interface Design .....	43
IV.8 Configuration PLC Siemens S7-1200.....	45
IV.9 Communication between PLC Siemens S7-1200 .....	49
IV.10 Integrating TIA Portal with Wonderware InTouch.....	55
IV.11 Integrating Wonderware InTouch with Microsoft Access .....	58
IV.12 Integrating Android with Wonderware InTouch.....	62
IV. 13 Wiring Diagram .....	66
<b>CHAPTER V SYSTEM DESIGN ANALYSIS .....</b>	<b>69</b>
V.1 Analysis of On-Off Control .....	69
V.2 Analysis of HMI .....	70
V.3 Analysis of HMI Test Result .....	74
V.4 Analysis of Android Control .....	77
V.5 Analysis of Android Control Test Result .....	80

V.6 Analysis of Database Test Result .....	81
CHAPTER VI CONCLUSION AND SUGGESTION.....	82
VI.1 Conclusion.....	82
VI.2 Suggestion .....	82
REFERENCES.....	83