

LIST OF FIGURES

Figure I. 1 Cycle issue of press production department.....	2
Figure I. 2 Compartment Monthly Efficiency.....	3
Figure I. 3 Daily Loading Efficiency Comparison (March)	3
Figure II. 1 Colt Diesel Wingbox.....	9
Figure II. 2 Colt Diesel Double Long Box.....	9
Figure II. 3 Pseudocode of genetic algorithms.....	14
Figure II. 4 Roulette wheel illustration	17
Figure II. 5 N-point crossover illustration.....	19
Figure II. 6 Uniform crossover illustration	19
Figure II. 7 Position based crossover illustration.....	20
Figure II. 8 Orderbased crossover illustration.....	20
Figure II. 9 Mutation with binary code illustration.....	20
Figure II. 10 Position based mutation illustration.....	21
Figure II. 11 Order based mutation illustration.....	21
Figure II. 12 Scramble mutation illustration	21
Figure III. 1 Conceptual Model.....	24
Figure III. 2 Problem Solving Systematics	26
Figure IV. 1 Flow Chart of Genetic Algorithm.....	39
Figure IV. 2 Example of encoding process.....	40
Figure IV. 3 Initial Population m.file.....	40
Figure IV. 4 Calculation of Fitness Value	41
Figure IV. 5 Fitness Value m.file.....	41
Figure IV. 6 Stochastic Universal Sampling m.file	42
Figure IV. 7 Uniform Crossover m.file.....	45
Figure IV. 8 Mutation Process m.file.....	46
Figure IV. 9 Input Parameter	47
Figure IV. 10 User Interface	47
Figure IV. 11 Illustration of Visualization March	57
Figure IV. 12 Illustration of Visualization April	58
Figure IV. 13 Illustration of Visualization May.....	59
Figure IV. 14 Initial Arrangement m.file	60

Figure IV. 15 Arrangement Rules m.file	61
Figure IV. 16 Compartment fleet m.file.....	61
Figure IV. 17 Height Arrangement m.file.....	62
Figure IV. 18 Width Arrangement	63
Figure IV. 19 Length Arrangement.....	63
Figure IV. 20 Maximum Weight Consideration m.file.....	64
Figure IV. 21 Influence Diagram Validation to Model.....	65
Figure V. 3 Loading Visualization Analysis.....	68
Figure V. 4 Space Utilization Analysis.....	68