

DAFTAR TABEL

Tabel II.1 Standar Global OEE	10
Tabel II.2 Klasifikasi Kerugian pada ORE	13
Tabel II.3 Posisi Penelitian	21
Tabel II.4 Posisi Penelitian (Lanjutan 1).....	22
Tabel II.5 Posisi Penelitian (Lanjutan 2).....	23
Tabel IV.1 Data Jam Tersedia.....	34
Tabel IV.2 Data <i>Downtime</i> Mesin PL1250.....	35
Tabel IV.3 Data Produksi <i>Cover On-Off</i>	35
Tabel IV.4 Data Produksi <i>Cover On-Off</i> (Lanjutan).....	36
Tabel IV.5 <i>Loading Time</i> Mesin PL1250	36
Tabel IV.6 <i>Loading Time</i> Mesin PL1250 (Lanjutan).....	37
Tabel IV.7 <i>Total Downtime</i> Mesin PL1250.....	37
Tabel IV.8 Nilai <i>Availability Rate</i> Mesin PL1250.....	38
Tabel IV.9 Nilai <i>Performance Efficiency</i> Mesin PL1250	39
Tabel IV.10 Nilai <i>Quality</i> Mesin PL1250.....	39
Tabel IV.11 Nilai <i>Quality</i> Mesin PL1250 (Lanjutan).....	40
Tabel IV.12 Nilai OEE Mesin PL1250	40
Tabel IV.13 Nilai <i>Readiness</i> Mesin PL1250.....	41
Tabel IV.14 Nilai <i>Availability of Facility</i> Mesin PL1250.....	42
Tabel IV.15 Nilai <i>Changeover Efficiency</i> Mesin PL1250	43
Tabel IV.16 Nilai <i>Availability of Material</i> Mesin PL1250	44
Tabel IV.17 Nilai <i>Availability of Manpower</i> Mesin PL1250.....	45
Tabel IV.18 Nilai <i>Performance Efficiency</i> Mesin PL1250	46
Tabel IV.19 Nilai <i>Quality Losses</i> Mesin PL1250	46
Tabel IV.20 Nilai <i>Quality Losses</i> Mesin PL1250 (Lanjutan)	47
Tabel IV.21 Nilai ORE Mesin PL1250.....	47
Tabel IV.22 Nilai ORE Mesin PL1250 (Lanjutan).....	48
Tabel IV.23 Nilai <i>Equipment Failures Loss</i> Mesin PL1250.....	48
Tabel IV.24 Nilai <i>Equipment Failures Loss</i> Mesin PL1250 (Lanjutan).....	49
Tabel IV.25 Nilai <i>Set-up and Adjustment Loss</i> Mesin PL1250	49
Tabel IV.26 Nilai <i>Idling and Minor Stoppages Loss</i> Mesin PL1250	50
Tabel IV.27 Nilai <i>Reduced Speed Loss</i> PL1250	51

Tabel IV.28 Nilai <i>Reduce Yield Loss</i> PL1250	52
Tabel IV.29 Nilai <i>Rework Loss</i> Mesin PL1250	53
Tabel IV.30 Total <i>Time Loss</i> Mesin PL1250	53
Tabel IV.31 Persentase <i>Six Big Losses</i>	54
Tabel V.1 Perbandingan Nilai OEE Mesin PL1250	55
Tabel V.2 Standar ORE.....	58
Tabel V.3 Perbandingan Nilai ORE Mesin PL1250	58
Tabel V.4 Usulan Penyelesaian Masalah <i>Reduced Speed Loss</i>	67
Tabel V.5 Usulan Penyelesaian Masalah <i>Reduced Speed Loss</i> (Lanjutan)	68
Tabel V.6 Usulan Penyelesaian Masalah <i>Idling and Minor Stoppages</i>	68
Tabel V.7 Usulan Penyelesaian Masalah <i>Idling and Minor Stoppages</i> (Lanjutan)	69