

## **ABSTRACT**

PT. XYZ is a company engaged in the manufacturing industry. PT. XYZ manufactures various kinds of punch and dies with a preorder system. Based on the results of observations and interviews, there are occupational accidents such as injuries to the worker's body parts that occur on the production floor. PT. XYZ has tried to implement K3 by providing personal protective equipment (PPE). However, the application has not been optimal and the lack of awareness of workers in using personal protective equipment (PPE) has resulted in work accidents..Seeing the problems found in the research company, this focus is on giving recommendations in the form of OSH-related procedures in order to reduce workplace accidents in the company, The design procedure is based on the requirements of OHSAS 45001: 2018 and PP No. 50 of 2012. The existence of written procedures can be used by companies as a reference in implementing K3 to reduce work accidents in the company.

Keywords: OHSAS 45001: 2018, PP No. 50 of 2012, K3, Work Accidents, Procedures