

## LIST OF TABLES

Table 1 Existing Beetle Forewing Sandwich Structure Research. ....	10
Table 2 Material Properties Aluminum 6061 Alloy .....	20
Table 3 Design Goal. ....	27
Table 4 Design Factor.....	27
Table 5 Level of Each Factor .....	28
Table 6 Setup Static Structural Simulation. ....	29
Table 7 Factor and Level Selection .....	33
Table 8 Design Factor of Beetle Forewing Sandwich Structure .....	37
Table 9 Combination of Each Factor and Level.....	38
Table 10 Simulation Set Up.....	42
Table 11 Value of Deformation and Force Applied .....	46
Table 13 Implementation of Experiments .....	47
Table 14 First Step – Pre-Processing.....	52
Table 15 Second Step – Deviation Sequence .....	53
Table 16 Step Three – Grey Relational Coefficient (GRC) .....	54
Table 17 Step Four – Grey Relational Grade (GRG).....	55
Table 18 Levelling Factor.....	58
Table 19 Combination Level Factor and GRG Value .....	58
Table 20 Kruskal-Wallis Test of Trabecula Diameter Factor .....	61
Table 21 Kruskal-Wallis Test of Wall Thickness Factor .....	61
Table 22 Kruskal-Wallis Test of Trabecula Position .....	62
Table 23 P-value of three factor .....	67