

DAFTAR GAMBAR

| | |
|---|----|
| Gambar I. 1 Alur Proses <i>Packaging</i> | 1 |
| Gambar I. 2 Alur Perpindahan Material..... | 4 |
| Gambar II. 1 Perencanaan Fasilitas..... | 8 |
| Gambar II. 2 <i>Rectilinear Distance</i> | 11 |
| Gambar II. 3 <i>Product Layout</i> | 12 |
| Gambar II. 4 <i>Fix Position Layout</i> | 13 |
| Gambar II. 5 <i>Process Layout</i> | 13 |
| Gambar II. 6 <i>Straight Line</i> | 14 |
| Gambar II. 7 <i>Serpentine</i> | 14 |
| Gambar II. 8 <i>U-Shaped</i> | 15 |
| Gambar II. 9 <i>Circular</i> | 15 |
| Gambar II. 10 <i>Odd Angle</i> | 16 |
| Gambar II. 11 ARC..... | 17 |
| Gambar II. 12 Input ARC BLOCPLAN..... | 20 |
| Gambar II. 13 Rasio BLOCPLAN..... | 20 |
| Gambar III. 1 Model Konseptual..... | 26 |
| Gambar III. 2 Sistematika Pemecahan Masalah..... | 28 |
| Gambar IV. 1 Peta Aliran Proses WIP..... | 38 |
| Gambar IV. 2 Peta Aliran Proses Inspeksi..... | 39 |
| Gambar IV. 3 Peta Aliran Proses <i>Packaging</i> 1..... | 40 |
| Gambar IV. 4 Peta Aliran Proses <i>Packaging</i> 2..... | 41 |
| Gambar IV. 5 Peta Aliran Proses <i>Packaging</i> 3..... | 42 |

| | |
|--|----|
| Gambar IV. 6 Peta Aliran Proses <i>Packaging</i> 4..... | 43 |
| Gambar IV. 7 Peta Aliran Proses <i>Packaging</i> 5..... | 44 |
| Gambar IV. 8 <i>Initial Layout</i> WIP..... | 62 |
| Gambar IV. 9 <i>Initial Layout</i> Inspeksi..... | 63 |
| Gambar IV. 10 <i>Initial Layout</i> <i>Packaging</i> | 64 |
| Gambar IV. 11 ARC WIP..... | 70 |
| Gambar IV. 12 ARC Inspeksi..... | 71 |
| Gambar IV. 13 ARC <i>Packaging</i> | 72 |
| Gambar IV. 14 Hasil Iterasi Area WIP..... | 74 |
| Gambar IV. 15 Hasil <i>Layout</i> Usulan WIP..... | 75 |
| Gambar IV. 16 Hasil Iterasi Inspeksi..... | 75 |
| Gambar IV. 17 Hasil <i>Layout</i> Usulan Inspeksi..... | 76 |
| Gambar IV. 18 Hasil Iterasi <i>Packaging</i> | 76 |
| Gambar IV. 19 <i>Layout</i> 5 Area <i>Packaging</i> | 77 |
| Gambar IV. 20 <i>Layout</i> 6 Area <i>Packaging</i> | 77 |
| Gambar IV. 21 <i>Layout</i> 7 Area <i>Packaging</i> | 78 |
| Gambar IV. 22 <i>Layout</i> Usulan WIP..... | 82 |
| Gambar IV. 23 Usulan <i>Layout</i> Inspeksi..... | 85 |
| Gambar IV. 24 <i>Layout</i> Usulan <i>Packaging</i> | 87 |
| Gambar V. 1 Perbandingan Perpindahan Material..... | 98 |
| Gambar V. 2 Perbandingan <i>Backtracking</i> | 99 |