

DAFTAR ISI

LEMBAR PERNYATAAN ORISINALITAS	i
LEMBAR PENGESAHAN.....	ii
ABSTRAK.....	iii
ABSTRACT	iv
KATA PENGANTAR	v
DAFTAR ISI.....	vi
DAFTAR GAMBAR	ix
DAFTAR TABEL.....	x
DAFTAR ISTILAH.....	xii
BAB I PENDAHULUAN	1
I.1 Latar Belakang.....	1
I.2 Perumusan Masalah.....	7
I.3 Tujuan Penelitian.....	8
I.4 Manfaat Penelitian.....	8
I.5 Batasan Penelitian	8
I.6 Sistematika Penulisan.....	9
BAB II TINJAUAN PUSTAKA	11
II.1 Kajian Pustaka	11
II.1.1 Manajemen Perawatan.....	11
II.1.2 Tujuan Perawatan <i>Maintenance</i>	12
II.1.3 Klasifikasi Pemeliharaan	12
II.1.4 Total Productive Maintenance (TPM).....	13
II.1.5 Overall Resource Effectiveness (ORE)	19
II.1.6 Fishbone Diagram	23
II.2 Related Paper	23
II.2.1 Perbandingan Paper Terkait.....	29
BAB III METODOLOGI PENELITIAN.....	40

III.1	Model Konseptual.....	40
III.2	Sistematika Penyelesaian Masalah	41
III.2.1	Tahap Identifikasi Masalah	44
III.2.2	Tahap Pengumpulan Data.....	45
III.2.3	Tahap Pengolahan Data	46
III.2.4	Tahap Analisis Data.....	46
III.2.5	Kesimpulan dan Saran	46
BAB IV PENGOLAHAN DAN PEMROSESAN DATA		47
V1.1.	Pengumpulan Data Penelitian	47
V1.1.1	Deskripsi Umum Objek penelitian	47
V1.1.2	Data Total Mesin AJL	49
V1.1.3	Data Planned Down Time Mesin AJL.....	50
V1.1.4	Data Facilities Down Time Mesin AJL.....	51
V1.1.5	Data Set up and Adjustment Mesin AJL	52
V1.1.6	Data Material Shortages Mesin AJL	53
V1.1.7	Data Man Power Absense.....	54
V1.1.8	Data Cycle Time.....	55
V1.1.9	Data Quantity Produk	56
V1.1.10	Data Defect Sarung.....	57
V1.2.	Perhitungan Data ORE.....	57
IV.2.1	Readiness (R).....	57
IV.2.2	Availibility of Facility (Af)	59
IV.2.3	Changover Eficiency (C).....	60
IV.2.4	Avalibility of Material (Am)	61
IV.2.5	Availibility of Man Power (Amp)	62
IV.2.6	Performance Eficiency (p).....	64
IV.2.7	Quality Rate (Q)	65
IV.2.8	OVERALL RESOURCE EQUIPMENT (ORE).....	66
BAB V HASIL DAN PEMBAHASAN		69

V .1. Analisa Hasil Perhitungan <i>Readiness, Changover Eficiency, Avalibility of Material, Avalibility of Man Power, Performance Eficiency, Quality Rate Overall Resource Effectiveness (ORE)</i>	69
V .2. Analisa 4M1L <i>Fishbone</i>	70
V .3. Kerugian Jumlah Produksi, Loss Time dan Tidak Mencapai Target Produksi Pada PT XYZ.....	76
V .4. Usulan Rancangan Penerapan Total Productive Maintenance (TPM)	78
BAB VI KESIMPULAN DAN SARAN	92
V1.1. Kesimpulan.....	92
V1.2. Saran.....	93
DAFTAR PUSTAKA	95