

LIST OF TABLES

Table I.1.2. Tardiness Summary on Injection Molding Machine in May 2021 ...	3
Table I.1.3. Symptoms and Root Cause	4
Table I.2.1. Alternative Solution	4
Table I.2. 2. Alternative Solution in Scheduling.....	6
Table II.4. 1. Research Method and Analysis	19
Table II.4.2. Previous Research	20
Table IV.1.1. 1. List of Machine	35
Table IV.2. 1. Design Specification	36
Table IV.3.1.3.1. Existing Scheduling Tardiness Details	33
Table IV.3.2.2. 1. Comparison of Machine's Total Tardiness	39
Table IV.3.2.2.2. Job Splitting's Tardiness	40
Table IV.4.1.1. EDD Result	41
Table IV.5. 1. Design Verification Fulfillment.....	45
Table IV.5.1.1. EDD Scheduling's Performance	46
Table IV.5.2.1. Proposed Method Scheduling's Performance	46