

FOREWORD

Praise and gratitude I pray to the presence of Allah SWT for His mercy and grace that has given favors and guidance so that the writer can complete the Final Project in accordance with the allotted time. This Final Project is one of the requirements for passing the Industrial Engineering S1 Final Project Compilation course, Faculty of Industrial Engineering, Telkom University.

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The author hopes that this final project can be useful for readers in the future, do not forget the author apologizes because he realizes there are still many shortcomings and

mistakes in writing this final project, so the writer expects constructive criticism and suggestions for evaluation and helps writers in perfecting this final project.