

DAFTAR GAMBAR

Gambar I. 1 Luas Areal & Jumlah Produksi Teh Indonesia	1
Gambar I. 2 Diagram Alir Proses Produksi	3
Gambar I. 3 <i>Fishbone Diagram</i>	4
Gambar I. 4 Postur Kerja Petani dan Alat Petik Tradisional (Sabit)	6
Gambar I. 5 Mekanisme Kerja	72
Gambar II. 1 <i>Generic Product Development Process Flow</i>	13
Gambar II. 2 <i>REBA Employee Assessment Worksheet</i>	15
Gambar II. 3 Kuesioner <i>Nordic Body Map</i>	17
Gambar II. 4 Klasifikasi Skor Kuesioner	17
Gambar II. 5 Tingkat Penilaian Risiko	18
Gambar II. 6 <i>House of Ergonomic (HoE)</i>	20
Gambar III. 1 Sistematika Perancangan	25
Gambar III. 2 Tahap Perancangan	26
Gambar IV. 1 Postur Kerja Petani.....	32
Gambar IV. 2 Diagram Alir Proses Produksi	37
Gambar IV. 3 Postur Pengangkatan Beban (Eksisting)	40
Gambar IV. 4 Lembar Penilaian <i>Rapid Entire Body Assessment (REBA)</i> (Eksisting)	45
Gambar IV. 5 <i>Klien Grid Matrix</i>	53
Gambar IV. 6 <i>Black Box</i>	59
Gambar IV. 7 <i>Subfuction Diagram</i>	59
Gambar IV. 8 Hasil Rancangan Alat Bantu Pemetik Daun Teh	70
Gambar V. 1 Mekanisme Kerja	72
Gambar V. 2 Alur Kerja Alat	72
Gambar V. 3 <i>Mesh View Bag Frame</i>	73
Gambar V. 4 <i>Bag Frame Simulation</i>	74
Gambar V. 5 <i>Mesh View Blade</i>	75
Gambar V. 6 <i>Part Blade Simulation</i>	75
Gambar V. 7 <i>Flow Trajectories</i>	77
Gambar V. 8 Arah Putaran <i>Impeller</i>	78
Gambar V. 9 Partikel Daun Teh.....	78

Gambar V. 10 <i>Particel Simulation</i>	79
Gambar V. 11 Postur Kerja Petani (Usulan).....	82
Gambar V. 12 Lembar Penilaian <i>Rapid Entire Body Assessment (REBA)</i> (Usulan)	83