

DAFTAR ISI

ABSTRAK	i
ABSTRACT	ii
LEMBAR PENGESAHAN	iii
LEMBAR PERNYATAAN ORISINALITAS	iv
KATA PENGANTAR	v
DAFTAR ISI	vii
DAFTAR GAMBAR	x
DAFTAR TABEL	xi
DAFTAR LAMPIRAN	xi
DAFTAR ISTILAH	xii
BAB I PENDAHULUAN	13
I.1 Latar Belakang	13
I.2 Alternatif Solusi	22
I.3 Rumusan Masalah	23
I.4 Tujuan Tugas Akhir	23
I.5 Manfaat Tugas Akhir	23
I.6 Sistematika Penulisan	23
BAB II LANDASAN TEORI	26
II.1 Teori Perancangan	26
II.1.1 Perencanaan Tata Letak Fasilitas	26
II.1.2 Maintenance	26
II.1.3 Sistem Produksi dan Otomasi	28
II.1.4 Perancangan dan Pengendalian Produksi	29
II.1.5 Total Productive Maintenance (TPM)	31
II.1.5.1 Pilar TPM	32
II.1.6 Overall Equipment Effectiveness (OEE)	34
II.1.7 Six Big Losses	36
II.1.8 Fishbone Diagram	39
II.2 Alasan Pemilihan Kerangka Kerja/Teori/Pendekatan	40
BAB III SISTEMATIKA PENYELESAIAN MASALAH	42
III.1 Sistematika Perancangan	42

III.2	Batasan dan Asumsi Tugas Akhir	44
III.3	Identifikasi Komponen Sistem Terintegrasi	45
BAB IV RANCANGAN PENJADWALAN PERAWATAN MESIN PEGA		
357	47
IV.1	Pengumpulan Data	47
IV.2	Pengolahan Data	51
IV.2.1	Pengolahan Data OEE	52
IV.2.1.1	Perhitungan Availability Rate.....	52
IV.2.1.2	Performance Rate	54
IV.2.1.3	Perhitungan Quality Rate	54
IV.2.1.4	Perhitungan Nilai Overall Equipment Effectiveness	55
IV.2.2	Pengolahan Data Six Big Losses	56
IV.2.2.1	Equipment Failure Losses	56
IV.2.2.2	Setup and Adjustment Loss.....	57
IV.2.2.3	Reduce Speed Losses	58
IV.2.2.4	Idle/Stops Loss	58
IV.2.2.5	Reduce Yield Loss	59
IV.2.2.6	Defect Losses	60
IV.2.2.7	Presentase Six Big Losses.....	61
IV.2.3	Pengolahan Data OECL.....	62
IV.2.3.1	Perhitungan Availability Losses	62
IV.2.3.2	Perhitungan Performance Losses	63
IV.2.3.3	Perhitungan Quality Losses	63
IV.2.3.4	Perhitungan OECL.....	65
IV.3	Perancangan Penjadwalan Perawatan Mesin pega 357.....	65
IV.3.1.1	Perancangan Autonomous Maintenance.....	67
IV.3.1.2	Penerapan Planned Maintenance	71
IV.3.1.3	Penerapan Quality Maintenance	72
BAB V ANALISA DAN EVALUASI HASIL PERANCANGAN		
V.1	Analisis Perhitungan Overall Equipment.....	73
V.2	Analisis Perhitungan Six Big Losses	76
V.3	Analisis Perhitungan Overall Equipment Cost Loss (OECL).....	78

V.4 Analisis Diagram Sebab-Akibat.....	78
V.5 Analisis Perancangan Sistem Pemeliharaan Total Productive Maintenance (TPM)	81
BAB VI KESIMPULAN DAN SARAN	82
VI.1 Kesimpulan	82
VI.2 Saran	83
DAFTAR PUSTAKA	84
LAMPIRAN.....	86